

MKN / VAS

Superfine Wire Drawing Machine

For the production of superfine wires made of Non Ferrous metals or Non Ferrous alloys



NIEHOFF – worldwide most advanced technology for the wire and cable industry



Capable, cost-effective, reliable

MKN

- straight wire path into the drawing dies through adjustable inclination of the drawing cones
- drawing dies and drawing cones sprayed with drawing lubricant to achieve high wire surface quality
- compact design for fast installation
- corrosion-resistant design of drawing chamber and drawing lubricant supply
- final die can be pivoted around 2 axes for the production of straight, twist-free wires
- production of bonding wires (MKN 102)
- optional: dry drawing to avoid 'wire sticking' on the drawing cone

VAS 251

- use of different spool forms
- optoelectronic spool scanning with automatic wire traversing monitoring

R 100

- DC Continuous Resistance Annealer (3-zone annealing system)

Technical data

type

variant with 1 pair of drawing cones
variant with 2 pairs of drawing cones
variant with 3 pairs of drawing cones
material:

max. inlet dia. (Cu soft and hard)* in mm:

min. finished dia.* (mm):

at max. production speed ** (m/s):

no. of drafts:

wire elongation per draft (%):

annealing power (kW):

max. annealing current (A):

max. annealing voltage (V):

drive technology:

machine dimensions (W x D x H) in m:

weight (kg):

* data for other materials on request ** depending on material, grading and spool dimensions

MKN 101 /

R 100 / VAS 251

MKN 101.2.1

MKN 101.4.1

MKN 101.6.1

Cu

0.35 (27 AWG)

0.025 ... 0.14

(50 ... 35 AWG)

30 (5905 fpm)

11/15/21/25/31

9/12/14/16

3

70

46

AC motor

2.8 x 1.1 x 1.3

approx. 1700

MKN 101 /

VAS 251

MKN 101.2.1

MKN 101.4.1

MKN 101.6.1

Cu, CrNi steels, Al alloys, Au/Au alloys, further noble metals and their alloys

0.35 (27 AWG)

0.025 ... 0.14

(50 ... 35 AWG)

30 (5905 fpm)

11/15/21/25/31

9/12/14/16

3

AC motor

2.1 x 1.1 x 1.3

approx. 1100

MKN 102 / VAS 161

bonding wire machine

MKN 102.2.1

MKN 102.4.1

0.20 (32 AWG)

0.014 ... 0.11

(55 ... 37 AWG)

10 (1968 fpm)

11/15/21

6/9

AC motor

2.1 x 1.1 x 1.3

approx. 1100

(We reserve the right to modify technical specifications according to technical improvement and advances.)

MASCHINENFABRIK NIEHOFF GmbH & Co. KG
Fürther Str. 30
91126 Schwabach, Germany
Telephone: +49 9122 977-0
Telefax: +49 9122 977-155
E-Mail: info@niehoff.de
Internet: www.niehoff.de

MASCHINENFABRIK NIEHOFF GmbH & Co. KG
Schwendener Str. 25
87616 Marktobendorf/Leuterschach,
Germany
Telephone: +49 8342 7008-0
Telefax: +49 8342 7008-40

NIEHOFF ENDEX NORTH AMERICA INC.
1 Mallard Court
Swedesboro, NJ 08085, USA
Telephone: +1 856 803 1800
Telefax: +1 856 467 0584
E-Mail: sales@niehoffendex.com

MASCHINENFABRIK NIEHOFF GmbH & Co. KG
Dubai Branch
DAZFA Free Trade Zone
P.O. Box 293821
Dubai, United Arab Emirates
Telephone: +971 4 2045-153
Telefax: +971 4 2045-154
E-Mail: m.dalal@niehoff.de

NIEHOFF-HERBORN MÁQUINAS Ltda.
CP 84 (Rua Mar Vermelho, 1092)
06412-140 Barueri, S.P., Brazil
Telephone: +55 11 4199-3600
Telefax: +55 11 4199-3624
E-Mail: info@niehoff.com.br

NIPPON NIEHOFF Co., Ltd.
Repro Kanda Building
17, Kanda Tomiyama-Cho
Tokyo, 101-0043 Japan
Telephone: +81 3 3257 0911
Telefax: +81 3 3257 0910

Branch of Maschinenfabrik NIEHOFF
GmbH & Co. KG in the Russian Federation
Storozhevaya Ulitsa 4/1
Moscow, 111020, Russian Federation
Telephone: +7 495 23055-37, -38
Telefax: +7 495 23055-39
E-Mail: info@niehoff.de

MASCHINENFABRIK NIEHOFF GmbH & Co. KG
Singapore Representative Office
122 Middle Road, # 04-04 Midlink Plaza
Singapore 188973, Singapore
Telephone: +65 6336 9336
Telefax: +65 6336 4070
E-Mail: niehoff@pacific.net.sg

MASCHINENFABRIK NIEHOFF GmbH & Co. KG
Shanghai Representative Office
Room 2302, Hong Kong Plaza,
283 Huai Hai Zhong Road
Shanghai 200021, P.R. China
Telephone: +86 21 61202800
Telefax: +86 21 63906192
E-Mail: info@niehoff.cn

NIEHOFF of INDIA Private Limited
Plot No. 186-194, Industrial Park, Phase III
Pashamylaram, Patancheru 502319,
Medak District, AP, India
Telephone: +91 8455 224-391, -392, -393
Telefax: +91 8455 224-394