



VVD
Pre-Twister



VVD

Design:

- stranding of cable cores with 3 or more films via a double-twist stranding machine
- infinitely variable speed

Increase in quality:

- optimization of layer stranding 1+6 via doubletwist stranding machine

Increase in productivity:

- optimization (checking) of film tension
- infinitely variable speed

Energy and cost efficiency:

- cost-effective production of high-quality cable products

Technical data

type	VVD 180	VVD 250	VVD 400
twist direction	S or Z twist	S or Z twist	S or Z twist
application area/material	bundle insulating material PVC, PE, PP, PA, foam-skin, skin-foam-skin, silicone, film jacket, insulated wires, pairs, quads, stranded products with more than two 2 tapes and cable cores with 5 or 7-conductor layout		
solid conductors:	AWG 30 ... AWG 20	AWG 26 ... AWG 15	AWG 26 ... AWG 8
flexible conductors:	AWG 26 ... AWG 15	AWG 23 ... AWG 10	
max. stranding cross-section	mm ² 13	30	107
	AWG 6	2 ½	
max. stranding dia.	mm 10	15	25
deflection pulley dia	mm 180	250	400
max. rotor speed	rpm 4,000	3,200	1,200
input rating	kW 13.2	13.2	13.2
(AC servo motor)	HP 18	18	
machine dimensions	m 1.55 x 1.00 x 1.50	1.40 x 0.95 x 1.50	2.05 x 1.55 x 1.67
(W x D x H)			
weight	kg approx. 650	approx. 750	approx. 1,500